



Faster, Smarter, Brighter

Pro-face's New GP77 Series Operator Interfaces with Super High-Speed 100 MHz RISC CPU



Today's rapid pace of high-tech innovation has increased the need for industrial automation.

Pro-face's "GP Series" programmable operator interfaces, in pursuit of more comfortable communication between human and machines, have been striving for the best: high performance and advanced design.

Going through a series of innovation, GP Series have gained popularity among many users.

"From PLC's Face to its Brain" - Pro-face's lineup of new concept programmable display panels each pursues the primary goals of the next generation of industrial automation, "Faster, Smarter, and Brighter".

Power GP Series Full Line up!!



Next generation programmable operator interface - "From PLC's Face to its Brain" - the Power GP Series!





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High Performance Interface GP77 Series



GP-577RT

- 100MHz RISC CPU
- Resolution : 640 x 480 pixels
- 10.4 inch TFT Color LCD
- FLASH EPROM 2MB (Screen Memory)





GP-577RS

- 100MHz RISC CPU
- Resolution: 640 x 480 pixels
- 10.4 inch STN Color LCD
- FLASH EPROM 2MB (Screen Memory)



GP-477RE

- 100MHz RISC CPU
- Resolution: 640 x 400 pixels
- 9 inch High Intensity EL FLASH EPROM 2MB
- (Screen Memory)





GP-377RT

- 100MHz RISC CPU
- · Resolution: 320 x 240 pixels • 6 inch TFT Color LCD
- · FLASH EPROM 2MB (Screen Memory)





Multi Unit E

(Model: GP377RT-MLTE41) *Only for GP-377R

- · 2-Way (via Ethernet) communication
- Printer I/F CF card support









- 100MHz RISC CPU
- · Resolution: 320 x 240 pixels
- 6 inch STN Color LCD • FLASH EPROM 1MB





GP-377L



- 100MHz RISC CPU
- · Resolution: 320 x 240 pixels
- 6 inch Monochrome LCD
- FLASH EPROM 1MB (Screen Memory)





New Low-Cost, High Performance 6 inch Models

Ultra-fast 100MHz **RISC CPU equipped**

> Quick startup and screen change for smooth operation!

3 times faster overall performance.

High Quality Asian Fonts

Chinese, Korean and Taiwanese fonts displayed on GP377 S/L units are, now, available with smoother quality of 32 x 32 dots.

China 16×16 32×32

赤翅

Korea

16×16 32×32 겉 겆 겉 겯 결

2 times brighter*1/ 30,000 hours*2 backlight lifetime

2 times brighter display and 1.5 times longer backlight lifetime.

- *1 Compared to GP-370S and GP-370L.

Back light Burn-out Detection

For your safety operation, the backlight can be monitored on the front panel LED with the Touch panel Input control settings.

Taiwan

16×16 32×32 池 迅 辰 並 辰 並





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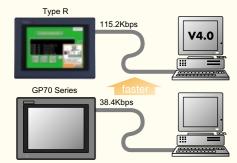
New 100MHz chip is 3 times faster!*

The GP77's RISC CPU calls up and opens screens in a flash, providing smooth, "no-wait" operation.

*Compared with GP70 series unit running demo application

Reduces overall debugging and maintenance time Data transfer is twice as fast

The GP77R's blistering 115.2 Kbps * speed cuts your PC to GP data transfer time in half. It also means you spend your valuable time maintaining and debugging, instead of waiting for data to download or screens to change.



Some PCs do not support 115.2kbps data transfer.

Brighter

Clear viewing in bright areas

Both TFT and STN displays are 2 times brighter*

The GP77's screens are twice as bright as GP70 series units, and rival that of a standard CRT.

*Compared with GP70 series.

Adjusts to any environment Select from 4 brightness levels*

You can easily adjust the GP77's brightness level to fit your operation needs. *GP-477RE has 2 levels of brightness.





Clearer

Create active and vivid applications

64 color TFT and STN Displays

The GP77R's easy-to-read 64 color display allows you to create dynamic application screens.



Alarm types are recognizable at a glance

3 Flashing speeds*

Screen data ON/OFF blinking speeds are selectable (slow, medium, fast), making alarms and data easy to recognize.

* Available with GP-577RT, GP-577RS and GP-377RT/S only.

Long-life backlight

In addition to improved brightness, backlight lifetime is significantly longer than GP 70 Series units. Backlights are also userreplaceable and easily changed.*1



GP-377 RT (50,000 hours)*2 GP-577 RT (40,000 hours)*2 GP-377 S/L(30,000 hours)*2 GP-577 RS (25,000 hours)*2

*1 except GP-377RT.

*2 Time required for backlight brightness to decrease 50%.

High speed GP-to PLC communication

GP77 Series supports high speed RS-232C data transfer (115.2kbps)

PLCs supporting 115.2kbps*

Matsushita FP10SH Mitsubishi MELSEC QnA series OMRON CS-1 Sharp JW30 series

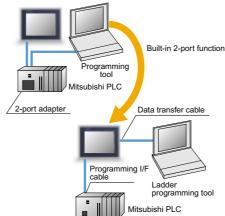


*For more details, please contact your sales representative or Pro-face.

Built-in 2-port Function

The 2-port function, using the "Data Transfer Cable" and "Programming I/F Cable", allows direct connections between GP and a Mitsubishi PLC. This reduces your connection costs.

*No 2-port adapter required.



Programmable Operator Interface Revolution!-GP77R Series

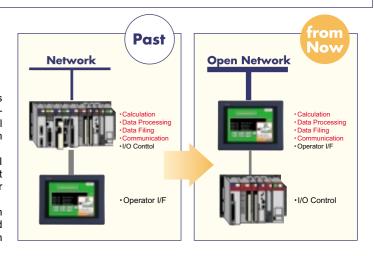
Evolving HMI-from PLC's "Face" to its "Brain"

Intelligent operator interface The GP77R Series

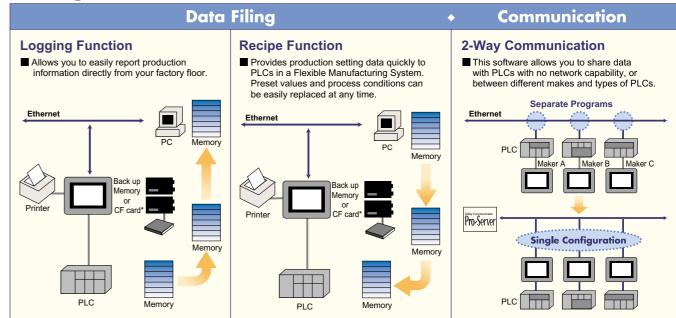
Pro-face's GP77R series units help you meet the recent demands put on the workplace by ISO, PL and HACCP requirements. Pro-face's new hardware and software allows you to easily collect vital historical production maintenance data, and helps you perform essential preventive maintenance.

The newly developed GP77R panel transforms the role of an HMI from the "face" of the PLC to its "brain". This adds up to significant cost and man-hour savings for the management and control of your processing information.

Furthermore, the combination of high-speed I/O control between these units and connectable PLCs, and the GP77R's enhanced "intelligence" ensures that your applications perform better than ever



Intelligent Features



* Optional Multi Unit E required

New Products Supporting the GP77R Series Evolution



GP77R Series



Screen editor software

GP-PRO/PBII

for Windows



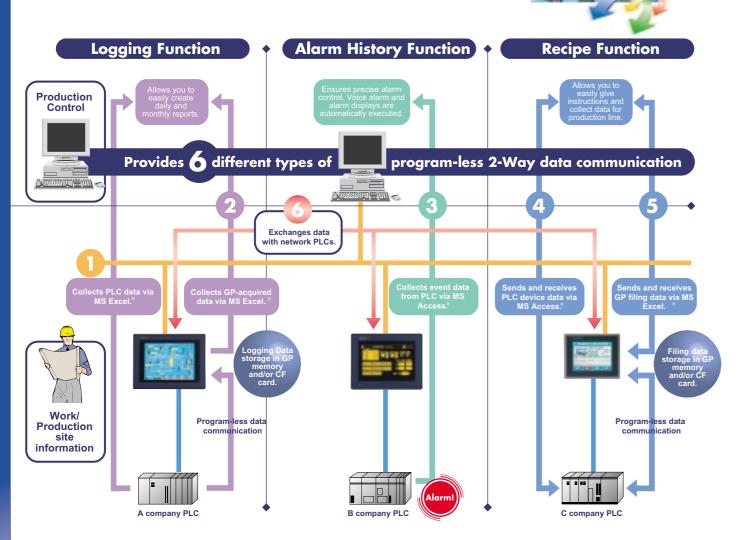
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Allows you to monitor your production site information in real time!

Pro-Server with Pro-Studio V2.0



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Polling (Optimization Function)

Data can be read from multiple GP units simultaneously, thereby reducing the number of data read requests from an application. Improves data read performance when using multiple GP units.

Security Function

Passwords are used to prevent data access by personnel other than system administrators, thereby protecting data from problems such as device overwriting, etc.

CF Card File Transfer Function

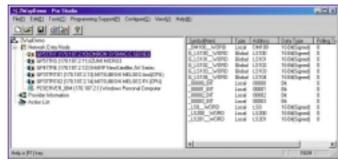
Logging, filing and alarm data that has been "filed" via the GP's screen editor software can be transferred to another GP77R unit's CF card using an Ethernet network.*

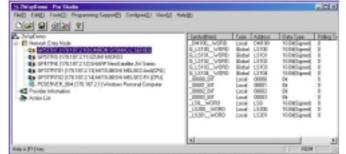
* requires installation of Multi Unit E.

OPC Compatible (OLE for Process Control) Microsoft's object technology OLE/ActiveX allows manufacturing related industrial applications to be easily connected.

Device Monitoring Function

Since PLC devices can be monitored by simply selecting a symbol, on Pro-Studio a simple simulation can be performed prior to starting an application. With this function, multiple screens can be displayed at one time, and the IP address and device address can be input.





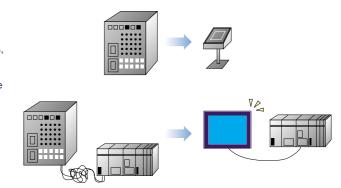


Save Development Time and Space while Improving Operability

Downsize and Simplify Your Application

Using the GP Series keep your systems as compact as possible, even though your control programs get more and more sophisticated.

The touchpanel graphic operator interface, GP Series, is a state-of-the-arts intelligent equipment, which has been widely installed as a main operator panel throughout the manufacturing fields. You can operate production systems via numerous data and graphics displayed on the screen, while reducing numbers of control programming and wiring.



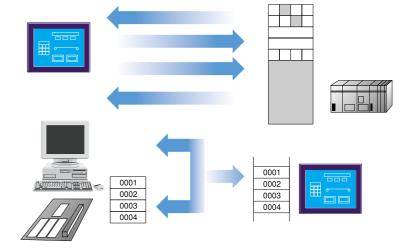
Simple Communication Methods

[Direct Access Method]

Simply select your target PLC when you create screen data. The Direct Access method allows the GP to communicate with Word and Bit devices in the PLC memory directly. Since this method is, also, called as a program-less communication, there will be no extra load on the PLC.

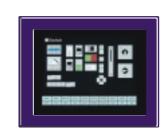
[Memory Link Method]

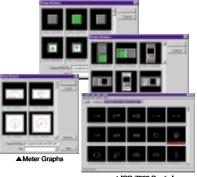
You can create your own communication programs to connect the GP with your specialized controllers, such as single-board computers and PCs. The GP displays data mapped from the host's memory for monitoring and operation.



Create Unique Screens in Minutes

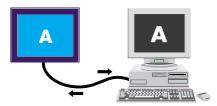
You can simply and freely create your own operation screens for each requirement in your applications, using a variety of powerful tools, such as the Part Box. Tags and D-Script macro program, on the GP-PRO/PB III for Windows software. The software creation of the operator interface also, allows you easy change, debugging and reuse of the data whenever required.





Minimize Your Work for Maintenance and Sytem Expansion

After creating screen data, just download it to the GP unit, then connect the GP with the host via a single cable for immediate operation. You can, also, simulate the GP with your PC for quick debugging, before you take it to the field.







GP-PRO/PBII for Windows Ver. 4.0 Version UP Features



Screen Creation and Editing is Easier and More Powerful Than Ever!

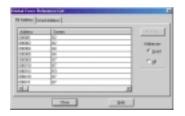


Use Your Device Addresses More Efficiently

♦ Global Cross-references!

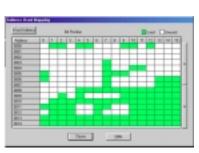
 Maintenance is easier than ever! (List display)

All of a project's device addresses can be checked at a glance.



System Upgrades Are Easier! (Mon diaplay)

Device address usage can also be displayed as a chart, allowing you to easily find unused addresses.



Quickly Check Load Screen Nesting Levels

♦Nesting List

Version 4.0 can create a Nesting List for complex project screens containing multiple Load Screens. This will speed up your screen editing as you no longer need to spend time searching for a load screen's original data.



Try These Useful Functions!!

Enlarge and Move Objects Via Your Keyboard Cursor

Fine-tuning the position and layout of your screen objects on screen grid points via a mouse could be difficult. Version 4.0 allows you to use your keyboard's arrow keys to enlarge and move objects easily, making detailed screen creation and layout easier than ever.



/ a dot E



♦ Direct Entry of Drawing Object Coordinate Values

To change an object's position or size, just enter the object's coordinate values, guaranteeing 100% accurate screen layout.



♦ Cursor Position Zoom

Enlarges the area where the cursor is currently positioned 3 times, allowing easy editing of detailed screen drawings.



♦ Hairline Cursor

Use this cursor as a standard when you align screen objects.



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GP SERIES

◆ Font Selection and Mark Screens

Windows® fonts can be imported as character data to a project's Mark screens via the font selection function, allowing you to create screens with a variety of types of characters.

Text Images



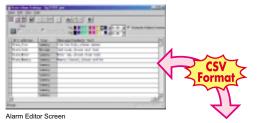




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Importing/Exporting Project Alarm Data Improves Efficiency

Improve your efficiency by reducing the amount of repetitious Alarm message editing and registration.



♦ Version 4.0 allows easy editing and document control via CSV format data.

Using the CSV format, alarm files can be exported to the spread sheet software such as MS-Excel®, where alarm messages can be added and edited more efficiently. Once this work is completed, these CSV format files can then be imported back to GP-PRO/PBII for Windows as Alarm files.





Extended Logging/Filing/ Programming Functions

[Logging]

♦Improved data collection via "Looping"

When the acquired logging data exceeds the GP's memory capacity, data logging can continue by simply overwriting the previously acquired logging data. Also, logging data can be saved automatically to a CF Card with a simple setting.

[D-Script]

Enhanced Data Editing and Functionality

- ◆ Memory Batch Copy
- **♦** Memory Block Initializatio
- **♦** Loop Processing
- **◆** Address Offset Designation

[Filing

◆Transferable data items are increased.

The number of data items that can be transferred at one time has been increased to 1000 words.

Multiple Data Filing Folders.

Multiple folders of filing data can be stored in both the CF-Card and the GP's internal memory.

GP-X10 Series screen data can be converted easily!

Up loaded from GP-X10 units to GP-PRO/PB foffWindows V4.0 directly and converted for the later GP models.





Expanded Range of Powerful Tools

[Wide Variety Files of Images]

◆ 270 of 64-color Part images are odded for more sophisticated screens of your applications.



[Useful Sound Messages]

- ◆ Ready-to-use 270 message samples in the WAV format are provided.
- Alarm has occurred. Confirm
- Now opening entrance door.
- Starting operation.
- Temperature alarm.
- Careful Now rotating.
- Return lowering elevator to upper limit position.
- Now raw materials availableThis card cannot be used.
- Conveyor is operating.
- Add material to hopper.





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Efficient Screen Editing Saves You Time!

Create Screens in Minutes

High-level Functionality

More Sophisticated Programming





Select from over 1800 pre-made Parts. Choose only the ones you need and place them on your screens



Libraries

Multiple objects can be grouped and registered for your own library.



Tag Setup

A wide variety of user applications can be easily created using the Tag functions (active screen).



D-Script

Easy to use Macro program reduces the host controller's programming

Simulation

Reduces GP program debugging time

Even if you don't have a PLC available to test your new GP program, you can still quickly and easily check whether the program works as planned via this feature.

*This feature is not available with Memory Link selection.

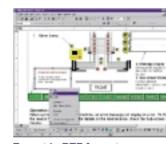


Documentation

[Automatic Documentation]

Reduces time required for creating documents

Just by selecting the items you wish to print out, you can create specification and manual documents easily. You can also use this feature to export project data in RTF format.



Export in RTF format



and print!

File Management

[Project Manager]

Simplifies Project Screen Management

Screen data can be managed via individual screen files. In addition to moving or copying screen data, simply double-clicking on a file name allows you to edit that screen. You can also make data files sharable through your PC network.

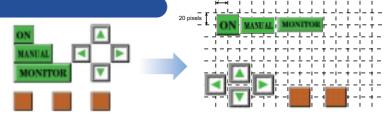
* Individual data files cannot be opened by multiple PCs at the same time

Open a screen with

High Resolution Touch Grid

Adjustable Switch Sizes and Layout

Minimum Touch Switch Size: 20x20 pixels • 1 or 2 point touch selectable



Touch/Switches/Lamps/Graphs/Numeric Displays/Picture Displays/Alarm Displays/Data Displays

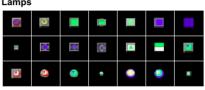
Switch size settings are freely adjustable which allows more

Parts

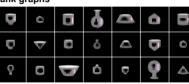
[1,800 Part to Choose]

Over 1800 parts and symbols are stored in the GP-PRO/PBII library. Just select the ones you need and place them onto your application





tank graphs



Library Parts

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Ю	-	_	133	-

[Historical Alarm Display] An easy way to troubleshoot machine problems!

Display Types: Active, Historic, Log Time format: hours, minutes, and even seconds* can be displayed.

Printout

Display screens can be easily printed out for daily reports.

* Supported only by large-sized GP units GP377RT requires the Multi Unit E.

* Not supported by GP-270 Series.

Data Storage

Alarm data can be backed up in GP's

backup memory.
* This feature is supported only by certain large-sized GP and GP377 series.

[Text Display] Multiple character sets supported

Fonts: ASCII (English & European) Chinese, Japanese, Korean, and Taiwanese fonts

Font Styles: Normal, Bold, Raised

Machine Operating Burkst Buylon Muchine Operating Machine Operating

[Alarm Summary]

Allows easy machine condition monitoring and fast maintenance



Sub-Window Image

Detailed information for an individual alarm message can be displayed in a subwindow. You can easily create an on-line manual for quick maintenance.

[Picture Display] Enable to visualizes entire systems

- Dot, Line, Polyline, Square/Rectangle, Fill, Polygon, Circle, Oval, Arc, Pie,
- Scale, Mark, ISO-7000 Mark Libraries Attributes: Lighted, blink, reverse, off

[Graph Display]

Various Types of Graphs to Visualize Important Data

● Data Format : 16-bit absolute/indirect data

Data Display Format : Binary, BCD

Warning Display : direct/indirect setup for maximum and minimum ranges

Graph Level Status by Colors Fill-Below-Line for Trend Graph Tank Graph (Library parts) Meter Graph (parts)*

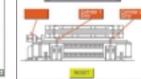
* These features not supported by GP-270 Series



[Image Display] Photo and CAD images can be imported







BMP image display

DXF image display

DXF: Common file format for CAD and 3D screens BMP: Image format for pictures from digital cameras or image scanners

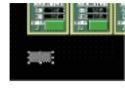




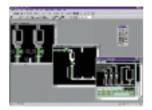


[Duplicate Copy]

Specifying the number of columns and rows to be multiplied will allow you to easily make multiple copies of any object. Address incrementation can also be performed automatically.



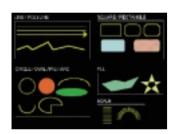




Enlarging and Reducing Drawing Area

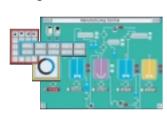
[Object Drawing]

With a rich array of drawing tools, screens can be drawn quickly and easily - like CAD



[Active Window]

- Up to 3 window screens can be displayed, a single base screen,
- all simultaneously displaying animated data Global Window: (1/screen) A common window for all screens
- Local Window: (2/screen) Unique window display for each screen
- Screen overlay order can be changed with a touch



[Video Display]

Video feeds provide live data

- * This feature is only supported by GP-570VM.
- Video Display Size: standard mode, zoom mode
- Transparent display of Video Window
- 3 NTSC video input channels
- VGA display (640 x 480 pixel)



VGA screen

Powerful Programming Tools

[Tags]

Tags are used for the creation of your screen animation functions. 30 different tag functions have been prepared for the GP Series units. Combinations of these tags produce a wide variety of functionality, allowing you to expand the scope of your applications.

* Depending on the GP models supported Tag features vary.

Tag Features

Touch Switch <touch panel input> <keyboard setup> selector switch input <inchina function> <numeric display> <static data display> <graph display> <static data display>

Trend Graph Display Setting Input

Alarm Summary

<alarm summary text display>

<alarm summary display>

Alarm Message Display

library status display:

<free library display> <moving mark display

Graphic Display

library display>

<mark display>

Animated Objects

<rail settings>

Character Display

<string display> <display text data>

Time Display

Device Write

<write to device>

Video Window Display

Window Display

<alarm boundary display> <keyboard setup>

["D-Script"—Macro Programming Language]

Implement a variety of simple control tasks with this powerful tool

- Math: +, -, *, /, Remainder, Assign
- Boolean: AND, OR, NOT,<,<=,>, >=, EQUAL, NOT EQUAL
- Triggers: Timer settings, Bit Rising, Bit Falling, when expression
- becomes True/False Functions: Load screen, Draw
- * Some of the above features are not supported by GP-270 Series units.



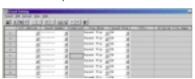




A Wide Range of Supported Data Formats

Sound Output Function

An optional unit allows WAV format files (i.e. sound, alarm) to be imported to the GP, and played through an external speaker. This feature can be used in a variety of applications, such as multimedia, and machine operator information. * Multi Unit E required available with GP-477R / 577R





CF Card Support (Compact Flash)

Filing CSV data

Trend data, sampling data and alarm active/history/log data can all be exported to the CF card using the CSV file format. Database and spread sheet applications can then easily import this data for information management and processing.

Screen Data Storage

A Screen project on GP unit can be copied on a CF card for maintenance purpose. Prior to copying the project to another GP unit system, set up on the GP unit is required.

Memory Expansion on CF card.

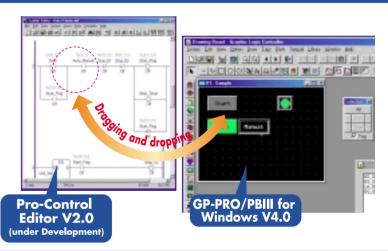
In addition to the internal memory on GP unit, following data can be stored for GP operation:

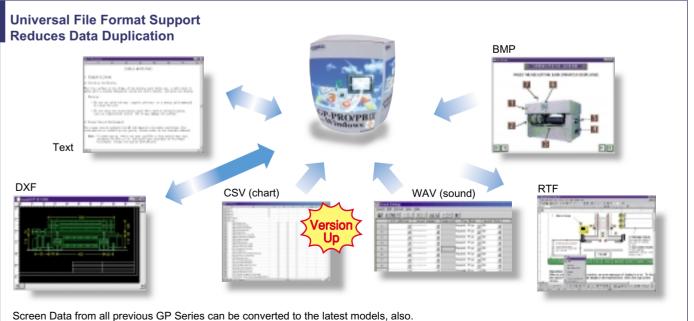
- ·Filing Data
- ·Logging Data
- ·Sampling Data
- Trend Graph Data
- ·Alarm Data
- ·Image Data
- Sound Data
- ·Screen Project Data
- * Multi Unit E required

Dynamic Link between Operations and Control

Simple input/output operations can be performed by merely dragging and dropping. You need no knowledge of programming.

All the data required for the parts on the screen (addresses, name plates, and names) are automatically passed by dragging and dropping the corresponding symbols created on the ladder over the screens of the GP-PRO/PBⅢ for Windows. You no longer need to prepare detailed design specifications to notify addresses. This allows for implementing the true integration of display and control features, increasing the work efficiency greatly, and reducing the number of processes significantly.







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Fieldbus Network and Peripheral Connections

Direct Connection to Field Network

[Profibus-DP] Profibus-DP I/F Unit (GP070-PF11)

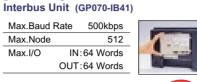
Max.Baud Rate	12Mbps
Max.Node	64
Max.I/O	IN:64 Words
C	OUT:64 Words

[Units Supported] SIEMENS
SIMATIC S7-300/400 Series, as well as other Profibus-



[DeviceNet] Device Net Unit (GP070-DN41)

Max.Baud F	ate 500kbps	
Max.Node	64	
Max.I/O	IN:127 Words	
	OUT: 127 Words	



[Interbus]









[Ethernet]

GP Ethernet I/F Unit <10-Base-T> (GP070-ET41)



(**(()** (**)** (**)**

[CC-Link] CC-Link I/F Unit (GP070-CL11)

Max.Baud Rate	e 10Mbps
Max.Node	64
Max.I/O	IN:128 Bits
	OUT:128 Bits

[Units Supported] Mitsubishi Electric Corp. PLC MELSEC A Series MELSEC QnA Series



[T-Link] T-Link I/F Unit (GP450-ZB21)

Max.Baud Rate	500kbps
Max.Node	64
[Units Supported]	
Fuji Electric Co., Ltd.	
MICREX-F Series PLCs	



Additional Fieldbus Network Units Supported:

Fieldbus	▶ Module *1	GP Model
AR Remote I/O	QPI-ABR-201	GP47*/57* series GP470/570,GP477R/577R Series
AB Remote I/O	QPJ-ABR-201	GP270/370 series
AB DH+	QPI-ABD-201	GP47*/57* series GP470/570,GP477R/577R Series
AD UNT	QPJ-ABD-201	GP270 series
ModbusPlus	QPI-MDP-201	GP47*/57* series GP470/570,GP477R/577R Series
WioubusFlus	QPJ-MDP-201	GP270 series

^{*1} Manufactured by Total Control Products, Inc.

Interfaces

[Peripheral Device Connections]

Direct Connection to Various Networks

Direct connection to various Field networks becomes possible by attaching communication

■ Real-time Operation

Auxiliary Input / Output (AUX)

From the touch panel, you can send information to the PLC or to a machine's DIO I/F in real time.

(Touch output: 8 points; system alarm output:1-point; buzzer output: 1-point; RUN output: 1-point; remote reset: 1-point) * Only supported by GP-47* or larger units

Communication with a Host Controller Serial (SIO) Interfaces

A single cable is all you need for host communication, reducing maintenance time.

Connecting to a Color Printer

Printer Interface

You can printout GP screens while in RUN mode. Alarm history data, including trigger/recovery times can also be printed.

●Screen Data Transfer

Tool Connector

This interface is used for transferring screen data created by GP-PRO/PB Series. Also, you can connect a bar-code reader to the GP.

PC Screen Data

VGA Input Interface

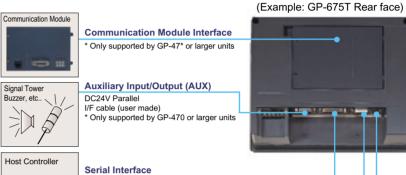
Your PC's VGA screen can be displayed on GP-570VM unit.

● Video Display from Cameras and Recorders

NTSC Video Input Interface (3 channels)

NTSC Video images can be displayed in a window on certain GPs. Window display size and position can be changed, in addition to zooming and channel switching, from touch panel operation or host controller.

(These features are only supported by GP-570VM unit.)



●RS-232C (Max 15m) ●RS-422 (Max 600m)

* Host controller connection distances differ



Printer Interface

* Only supported by GP-47* or larger units

Data Transfer Cable

Tool Connector

- Data Transfer CableMemory Loader II



(GP-570VM)

Connectable Barcode Readers

Make	Welcome Design
Touch Type	Model 1090
Handheld Type	Model 1240
Fixed Type	Model 1045

Interface

RGB Cable (commercially available type)

VGA Input Interface (3ch)



Only for GP-570VM unit.

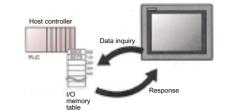




^{*} The above communication interface modules are only for GP-470 or larger units.

The direct access method supports 76 protocols for PLCs from 25 manufacturers world wide, meeting diverse requirements of customers.

* For the supported PLCs, see the table provided on the right. For further details of each PLC, contact your local GP distributor.



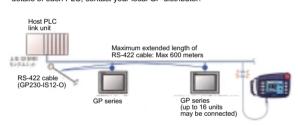
Connections with Multiple PLCs

Multi-link Connections Neither a dedicated device nor a special program is required.

Multiple GP series units may be directly connected at ease to a single host (computer) link unit for PLCs by the direct access method without using any dedicated device

* For multi-link connections, it is recommended that our multi-link cable (GP230-IS12- O) or RS-422 terminal bracket conversion adapter (GP070-CN10-O) is used.

* For applicable PLCs, see the table provided on the right. For further details of each PLC, contact your local GP distributor.



Direct Connection with a PLC

Direct Connection with the CPU Programming Port System configuration at low costs

The supported protocol allows the GP series unit to be connected directly to the CPU programming port.

* Applicable PLCs: PLC MELSEC A series/QnA series/FX series of Mitsubishi Electric Corp.

RS-422 cable

2-port Adapter I

This compact adapter allows you to use both the GP series unit and the PLC's peripheral units for the efficient transfer, monitoring, and debugging of a PLC program.

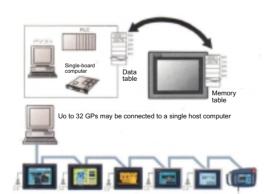
- The direct mode can be selected for high-speed communication.

 Isolaed signals via 2 port Adapter II avoids noise interference to PLC'
- * The GP430-IP10-O and GP430-IP11-O are not
- * For further details of each PLC, contact your local GP distributor.
- * Applicable PLCs: PLC MELSEC A series/QnA series/FX series of Mitsubishi Electric Corp.

Memory link expansion capability:

- · Multiple GP units may be connected to a single personal computer or microcomputer board.

 Graphic data can be transferred from the host controller to
- The transmitted and received data can be checked for errors including those in check sums, CR, LF, ACK, and NAK.



GP Maintenance

[Easy Backlight Replacement]

Service personnel can easily repace the backlight right on the factory floor, reducing maintenance time.

* Not available with GP-570L, GP-H70 and GP377RT Series units.

[Screen Data Exchange]

Memory Loader II (GP070-LD01-O)
You can transfer GP screen data to an Flash
Memory Card via on the Memory Loader II. This allows you to update GP screen data without a PC.







[IP65f Rating]

All GP units are suitable for installation in machines used in wet or dusty areas. (Applies to the front panel of a unit mounted in a flat panel) * Does not include GP-H70 Series unit.





Connectable PLCs and temperatur Controllers

Connectab	ole PLCs a	nd tem _l	oera	itur	Co	ont	rolle	rs													
Eague	Series Name FANUC Power Mate (Motion Controller		CPU ate-MODE	L D	L	ink	Direct		Series	s Name		CPU C20H		Link	Direct I	lultilink	Device Net				
Fanuc	FANUC Series		6-MC			0 I						C28H C40H		00		=					
FATEK	Series Name Facon FB		20M0				Direct					C120 C120F		00		00					
	Series Name	CPU F30		T-Lir	ık L	ink	Direct					C200H C200HS		-8		8					
		F50 F60		+		8			SYSI	MAC C		C500 C500F		000		000					
		F80 F80H		0		0	0				C	C1000H C1000HF		8		0					
	MICREX-F	F81 F120		+	-	8		Omron			- (C2000 C2000H	_	8		ŏ					
Fuji		F120H				8					CQ	M1-CPU ¹ M1-CPU ² I1-20CDF	12	0	<u> </u>	\equiv					
		F200 F250				8	0				SI	RM1-C02 CPM2A		ŏ	ĕ	Ö					
		F70S NB1		+		8	0		SYSMA	C CCS1		CS1H CS1G					0				
	FLEX-PC	NB2 NB3				8	0				C200	OHX-CPU	64	0		8					
		NJ NS				8	8				C200	HX-CPU	143	Ŏ		ŏ					
	Series Name Series90-30		CPU 1/CPU33	11	L	ink	Direct		SYS	SMAC α	C200	HX-CPU	44 163	8							
GE Fanuc Automation	Series90-70	CPL	1731/732 1771/772			8					C200	HE-CPU4 HX-CPU6		00		0					
		CPL	781/782			ŏL			SYSM	IAC CV	,	CV500 CV1000		00		8					
	Series Name HIDIC-S10 α	CPU 2α/2α E	Link	Dire	ct Mul	Itilink [Device Net		SYSM	AC CS1		CVM1 CS1H		0	0	8					
		4α/4αF H20	0	0						s Name		CS1G	CI	יט	0		Link				
		H28 H40		8				ORIM VEXTA		1			CP	J11		ユ	0				
		H64 H-200 H-252C		1 8		_			Series Name	SLC-5/01	Link	Ch.0	DH+	0	Remote I/O N	lultilink	Device Net				
Hitachi	HIDIC H	H-300 H-700	0	Ĭ					AB SLC500	SLC-5/02 SLC-5/03	0			8		Q					
		H-2000 H-2002	Ĭ	l ĕ		2		Rockwell		SLC-5/04 PLC-5/11	8	0	0	0		0	0				
		H-2002 H-4010 EH-150	l ŏ	1 8		ŏ		Kockwell	APRIA	PLC-5/20 PLC-5/30	ğ	8	0								
	HIZAC EC S10mini	EC-40HR S10min	0	Ĭŏ	+	_			AB PLC-5	PLC-5/40 PLC-5/40L PLC-5/60	ğ	8									
	Series Name		CPU		L	ink	Direct			PLC-5/60L	ŏ	8 1									
	FA-2	PF2	-CPU5M				0		Serie	s Name		JW20		Link	Direc	t M	lulti-Link				
Izumi	FA-2J	PF3	S-CP11		\pm		8				J۷	V-32CUH JW50		0	+	\pm					
	FA-3S MICRO ³	PF3	S-CP12 S-CP13 CRO ³			8	8	Sharp	New Sa	itellite JW		JW70 JW100		000		\pm					
	Series Name	CPU		Lini	c Di	irect N	Multilink				JW JW	/-32CUH /-32CUH	3	0		土	0				
Keyence	KEYENCE	KZ-30 KZ-A5	0	8		0	0	Shinko	Series SEL	Name MART			SEL	PU MART			Link				
		KZ-35		0			0			Name	CF	טי	Prgm Port	3964/RK512	Profibus	MPI	Interbus				
	Series Name KOSTAC SG		SG-8				Link				90 95	U	0	- 8							
Koyo/	KOSTAC SU KOSTAC SZ		SU-5/6/ SZ-4			#	ŏ			35	100	5U	8	Ö	_						
PLC Direct	KOSTAC SR DL-205 DL-305	SR-21/22 D2-240 D3-330				O Sigmons				135 155 CPU	5U	<u> </u>	8								
	DL-405		D4-430/4				ŏ	Siemens (SIMATIC)	S7	-200	CPU3	214	0		_						
	Series Name	F	CPU 7000-PL	C-001			Link		S7	-300	CPU	313		0		0					
Matsushita Electric Industrial	Panadac 7000	P	7000-PLC 7000-PLC	-031S			0			000	CPU CPU31	315		Ŏ		<u>ŏ</u>					
	Series Name	CPU	7000-PL	Lin	k D	irect !	Multilink			-400	CPU41	3-2DP		0	0	Ō					
	Ceries Name	FP3/5		0		ii ect	0		Serie PROS	s Name EC EX		EX2000		Link	Multili	nk E	thernet				
Matsushita	MEMORET	FP1 FP-M	,	8		8			PRO	SEC T		T2E T2N T3		8	1	#	0				
Electric Works	MEWNET	FP10S FP2		8			0	Toshiba				T3H B200CH		8	—	#	0				
		FPQ-C32 FPQ-C1		0		8			PROV	ISOR B	E	3200CUF 200CUR	4		_	#					
	Series Name	CPU A2A	Link	Direct		Ethernet	CC-Link					00CUFR	М	Ŏ		<u>ー</u>					
		A3A A2U	Fĕ	ŏ	0	ŏ	ŏ	Toshiba Machine		or TC200			TCC	CUH		#	C				
		A4U A2U-S1	ŏ	8	ŏ	0				s Name			CPU	JUL	Link		() 1:n				
		A2US AZUS-S1		8	0	ŏ	Ŏ	Toyota		PUC-PC2			C2 L2		8	Ŧ					
		AZUSH-S1 A2SH	8	0	0		0		TOYOF	UL-PC3J			C2J C3J		8	\pm	8				
	MELSEC-A	A3U A0J2	8	0	0			Series Name		s Name			CI				1:n				
		A0J2H A1N	8	0	00				CD Codes		CD.		CR Series			(CB-100 CB-400 CB-500	Z-1021		#	8
		A2N A3N	8	8	8	0	0	RKC CB Selles		CB Series		(CB-700 CB-900	Z-1021		#	ŏ				
		A3H A2CJ-S3		0					SR	-Mini		Н	-PAP-A	Z-1021		圭	ŏ				
		A1S A1SH		8	8				Serie	s Name		CPU U84		Link	Direc	t M	Multilink				
Mitsubishi		A1SJ A2CCPUC24 F ₂ -20M	Ĭ	ŏ	8							U84J U84S		0		\pm					
	MELSEC-F2	F ₂ -40M F ₂ -60M	Ĭ						Memo	ocon-SC		GL40S GL60S		00	\pm	\pm					
		FX ₀ FX ₁	Ĕ	8			H	Yaskawa				GL60H GL70H		000	+_	\pm					
		FX ₂ FX ₂ c		8								GL120 GL130 CP-9200		8	-	#	ŏ				
	MELSEC-FX	FX2N-64MR FX2NC-32MT		8					Contr	ol Pack	С	P-9200H P-9200SH			8	#					
		FX _{ON-80MR} A1F _x		8					Memod	on Micro		Micro GIC-8 PO		0	10	#					
		FX _{2N} FX _{2NC-64MR}	0		0				PROGIC-8			MP930 MP920			0	#					
		Q2A Q2A-S1	8	9	8				Series N		PU		Direct	n:1		n:m	Ethernet				
	MELSEC-QnA	Q2AS Q2ASH		0	0			Yokogawa	FACTORY	ACE FA	.500 -M3	8	0	0	8		-				
		Q2AS-S1 Q3A	0	0	0		Ď		Serie	s Name			CI SD0				1:n				
	Series Name	Q4A CPU	U	ect	U Mos	dbus Plu	ıs (n.m)						SDO	221		丰	ĕ				
	Modbus Master Modbus Slave			3	1		_,	Yamataka	s	DC			SDC	231		丰	Ŏ				
Modicon	884/984	884 984 A/B				_ 0							SDC	40B		丰	0				
* These drivers are include	d in the "GP-PRO/PB IIMI		sion 4.0 s	software	packag	e. Pleas	se check	vith your local Pro-face distrit	outor for rece	ntly available	drivers no	ot listed h									

*These drivers are included in the "GP-PRO/PB IIML for Windows" Version 4.0 software package. Please check with your local Pro-face distributor for recently available drivers not listed here.
*Each driver requires its own communication cable. Also, some drivers require an additional interface unit. For detailed information, please refer to the GP-PRO/PBIII "PLC Connection Manual"
*n:(I/Multi-link) = multiple [9: 1 PLCs "1:n = 1 GP: multiple PLCs" n.m = multiple [9: multiple PLCs"]





Global Safety Standard Compliant Products

GP77 Series







GP-577RT

GP-577RS

GP-477RE







GP-377RT

GP-377L

GP70 Series 9"/10.4"/12.1"





GP-675T

GP-675S







GP-571T

GP-570VM





GP-570S

GP-470E

19 GP SERIES Programmable Operator Interfaces

GP 70 Series 5"/6"





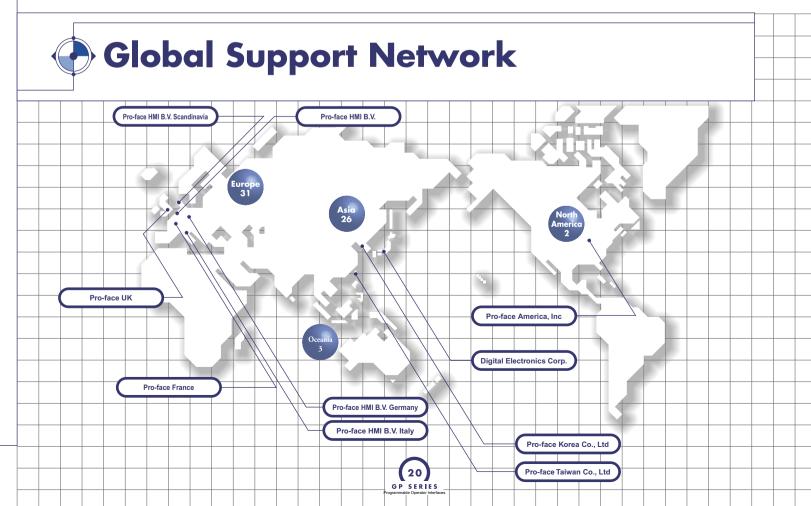




GP-370S GP-370L

GP-270S GP-270L

		C CE Marked	UL/c-UL A	pproved Units
		Units	74. 7F	(II) , (II)
12.1"	GP675T	0	0	
12.1	GP675S			
	GP577RT	0		0
	GP577RS			
10.4"	GP571T			
	GP570VM			
	GP570T	TC21-24VP	TC31-24V	
	GP570S	SC21-24VP	SC31-24V	
9"	GP477RE	0		0
3	GP470E	EG21-24VP	EG31-24V	
	GP377RT	0		0
	GP377S	0		0
6"	GP377L	0		0
	GP370S	0		0
	GP370L	0		0
	GP270S	SC21-24VP	SC31-24V	
5"	GP270L	LG21-24VP	LG31-24V	
3	GP-H70S	0	0	
	GP-H70L		0	



Functional Specifications (GP77 Series Units)

Item	Model	GP577R-TC11 GP577R-TC41-24VP	GP577R-SC11	GP477R-EG11 GP477R-EG41-24VP	GP377R-TC11-24V GP377R-TC41-24V	GP377-SC11-24V GP377-SC41-24V	GP377-LG11-24V GP377-LG41-24V		
	Туре	TFT Color LCD	STN Color LCD	High Intensity EL	TFT Color LCD	STN Color LCD	Monochrome LCI		
	Colors	64 colors (Tiling patterns ma	ike blends of colors possible)	Amber	64 colors (Tiling patterns ma	ke blends of colors possible)	black and white		
	Backlight	CCFL (under normal temperatures and humidity, lifespan = more than 40,000) User replaceable	CCFL (under normal temperatures and humidity, lifespan = more than 25,000) User replaceable		CCFL (under normal temperatures and humidity, lifespan = more than 50,000)	and humidity, life	mal temperatures span= more than r replaceable		
	Resolution	640 x 48	80 pixels	640 x 400 pixels		320 x 240 pixels			
	Nominal Display Area	211.2mm(W)	x 158.4mm(H)	192mm(W) x 120mm(H)	115	5.2mm(W) x 86.4mm	n(H)		
	Attributes			Blink/ Rev	erse Video				
Display	Brightness Control	4 levels (via	touch panel)	2 levels (via touch panel)	4 1	evels (via touch pan	el)		
	Contrast Control		8 levels (via touch panel)		81	evels (via touch pan	el)		
	Language Fonts		Chine Japanese k	Code Page 850) Alphanumeric (incl. European fonts) *1 ese: (GB2321 – 80 codes) simplified Chinese fonts e: ANK 158 type, Kanji: 6962 (Standard JIS Type 1 & 2) Korean: (KSC5601 – 1992 codes) Hangul font wanese: (Big 5 codes) traditional Chinese fonts					
	No.of 8 x 8 dot font	80 characters p	per row, 60 rows	80 characters per row, 50 rows	40 characters per row, 30 rows				
	Char. 8 x 16 dot font	80 characters p	racters per row, 30 rows 80 characters per row, 25 rows 40 characters per r			aracters per row, 15	rows		
	Display 16 x 16 dot font	40 characters p	per row, 30 rows	40 characters per row, 25 rows	20 characters per row, 15 rows				
	Font Sizes		Character S	Size: Height and wid	vidth can be expanded 1, 2, 4, or 8				
Applica	ation Memory		2MB FLAS	SH EPROM	1MB FLASH EPROM				
Touch Pan	el (Resistive Film)	32 x 24Keys/ scree	n; 1 or 2 point touch	32 x 20Keys/ screen; 1 or 2 point touch	h 16 x 12Keys/ screen; 1 or 2 point touch				
	Serial	Asynchronous transmission method: RS-232C/ RS-422 Data length: 8/7 bits: 2/1 bits; stop bits: 2/1 bits; Parity: None/ Even/ Odd; Data Transmission Rate: 2400bps to 115.2kbps							
Interfaces	Tool Connector		[during scre	ransmission Method, TTL level, non-procedural command interface en development] used for transferring application screen data ode] used as Bar-code Reader or built-in 2-port function interface					
	Auxiliary Input/ Output(AUX)	Touch swite (inching) System ala Buzzer out Run output	rm output I put I	DC24V x 8 points DC24V x 1 point DC24V x 1 point DC24V x 1 point	_		_		
	Printer Output	Conforms to Centronix (HP Lase	rJet PCL4 compatible, NEC PR Ser	ies, EPSON ESC/P or equivalent)	rt)				

General Specifications

Item	Model	GP577R-TC11	GP577R-SC11	GP477R-EG11	GP577R-TC41-24VP	GP477R-EG41-24VP	GP377R-TC11-24V GP377R-TC41-24V	GP377-SC11-24V GP377-SC41-24V	GP377-LG11-24V GP377-LG41-24V	
	Input voltage	AC85V	to AC132V 5	0/60Hz	DC 20.4V to DC 27.6V					
	Power Consumption		50VA or less		50W or less	50W or less (TYP 20W) 20W or less (TYP 13W)				
Electrical	Allowable Voltage Drop		Up to 20 ms				Up to 2 ms			
	Voltage Endurance	AC 15	00V -20mA 1	minute	AC 1000V	-10mA 1 min	ute (between ch	narging and FG	terminals)	
	Insulation Resistance	Above	10MΩ at DC500	V (between charg	ging and FG term	inals)	Above 10MΩ at DC500V (between charging and FG terminals)	Above 20M0 (between charging	α at DC500V and FG terminals)	
	Ambient Operating Temperature	0°C to	o 40°C	0°C to 50°C	0°C to 40°C	0°C to 50°C	0°C to 40°C	0°C to	o 50°C	
	Ambient Storage Temperature			-10°C to 60°C			-20°C to 60°C			
	Ambient Humidity	30 to 85%RH (r	non-condensing)	20 to 85%RH (non-condensing)	30 to 85%RH (non-condensing)	20 to 85%RH (non-condensing)				
Environmental	Vibration Resistance									
	Noise Immunity (via noise simulator)	Nois Pulse le	e voltage: 1200 ength: 1 μs; Arise	0 Vp-p Time: 1ns	Noise voltage: 1000Vp-p; Pulse length: 1 μ s; Arise Time: 1ns					
	Atmosphere									
	Rating		E	quivalent to IP6	5f (Limited to fr	ont face of GP	installed in pan	el)		
Structural	External Dimensions	x 85m	317mm(W) x 243mm(H) x 85mm(D) (GP unit only)		317mm(W) x 243mm(H) x 85Dmm(D) (GP unit only)	274mm(W) x 216mm(H) x 56.5Dmm(D) (GP unit only)	(D) 1/1 mm(VV) x 138mm(H)		57mm(D)	
Structural	Weight	Less than 3.5 k	g (GP unit only)	Less than 2.5 kg (GP unit only)	Less than 3.5 kg (GP unit only)					
	Cooling Method				Natural air	circulation				

^{*1} Japanese character input requires the Japanese version screen editor software.



Functional Specifications (10.4" and 12.1" Display)

Items Model		Model	GP570-TV11	GP675-TC11 GP675-TC41-24VP	GP675-SC11		
		Туре	TFT Col	STN Color LCD			
Colors Backlight		Colors	8 colors (white, red, blue, green, yellow, purple, light blue, black) Tiling gatterns make blends of colors cossible 64 colors (Tiling patterns male		ke blends of colors possible)		
		Backlight	CCFL (under normal temperatures and humidity, lifespan = 20,000 hours) User replaceable	CCFL (under normal temperatures and humidity, lifespan = 25,000 hours) User replaceable	CCFL (under normal temperatures and humidity, lifespan = 25,000 hours) Non-replaceable by user.		
		Resolution	640 x 480 pixels	800 x 60	00 pixels		
	Non	ninal Display Area	211mm(W) x 158mm(H)	246mm(W) x	184.5mm(H)		
		Features		Blink / Reverse Video			
Display	Coi	ntrast Adjustment			8 levels from touch panel		
	L	anguage Fonts	ASCII: (Code Page 850) Alphanumeric (incl. European fonts) *1 Chinese: (GB2321 – 80 codes) simplified Chinese fonts Japanese: ANK 158 type, Kanji: 6962 (Standard J1S Type 1 & 2) Korean: (KSC5601 – 1992 codes) Hangul font Taiwanese: (Big 5 codes) traditional Chinese fonts				
	No. of	8 x 8 dot font	80 characters per row, 60 rows	100 characters per row, 75 rows			
	Char.	8 x 16 dot font	80 characters per row, 30 rows	100 characters per row, 37 rows			
	Display	16 x 16 dot font	40 characters per row, 30 rows	50 characters p	per row, 37 rows		
		Font Sizes	Character Size:	Character Size: Height and Width can be expanded 1, 2, 4, or 8 times.			
	Applicati	on Memory	1MB FLASH EPROM	2MB FLAS	SH EPROM		
Tou	Touch Panel (Resistive Film)		32 x 24 keys/ screen; 1 or 2 point touch				
	Serial		Asynchronous transmission method: RS-232C/ RS-422; Data length: 8/7 bits; stop bits: 2/1 bits; Parity: None/ Even/ Odd; Data Transmission Rate: 2400 to 38400 bps				
Interfaces	1	Tool Connector	Asynchronous Transmission Method, TTL level, non-procedure command interface <during development="" screen=""> used for downloading application screens <during mode="" run=""> used as Bar-code Reader interface</during></during>				
	Auxili	ary Input / Output(AUX)	Touch Switch Output: DC24V x 8 points; System Alarm Output: DC24V x 1 point; Buzzer Output: DC24V x 1 point RUN Output: DC24V x 1 point; Remote Reset Input: DC24V x 1 point				
		Printer Output	Conforms to Centronix (HP LaserJet PCL4 compatible, NEC PR Series, EPSON ESC/P or equivalent)				

General Specifications

Items	Model	GP570-TV11	GP675-TC11 GP675-TC41-24VP	GP675-SC11		
	Input Voltage	AC85 to AC132V 50/60Hz	GP675-TC11: AC85 to AC132V 50/60Hz GP675-TC41: DC19.2V to DC28.8V	AC85 to AC132V 50/60Hz		
	Power Consumption	50VA or less	GP675-TC11: 50W or less GP675-TC41: 50VA or less	50VA or less		
Electrical	Allowable Voltage Drop	Up to 20ms	GP675-TC11: Up to 20 ms GP675-TC41: Up to 2 ms	Up to 20ms		
	Voltage Endurance	AC1500V 20mA 1minute (between charging and FG terminals)	GP675-TC11: AC1500V 20mA 1minute GP675-TC41: AC1000V 10mA 1minute (between charging and FG terminals)	AC1500V 20mA 1minute (between charging and FG terminals)		
	Insulation Resistance	Above 10MΩ	at DC500V (between charging and	FG terminals)		
	Operation Temperature	0°C to 40°C				
	Storage Temperature	-10°C to 60°C				
	Ambient Humidity	30 to 85% RH (non-condensing)				
Environmental	Vibration Resistance	10 to 25 Hz (X,Y,Z directions 30 minutes 2G)				
	Noise Immunity (via noise simulator)	Noise voltage: 1200Vp-p(GP675-TC41:1000Vp-p) Pulse length: 1 μs Arise Time: 1ns				
	Atmosphere					
	Rating	equivalent to IP65f (Limited to front face of GP installed in pan				
	External Dimensions	317mm(W) x 243mm(H) x 85mm(D) (GP only)	346mm(W) x 272mm(H) x 81mm(D) (GP only)			
Structural	Weight	Less than 3.5kg (GP only)	Less than 3.8Kg (GP only)			
	Cooling Method	Natural Air Circulation				

VM Display Specifications

Items	Model	GP570-TV11
	Display Colors	32768 colors
	Input Channels	3 channels
Video	Transmission Method	NTSC
Display	Number of Video Screens	1 (size, location, and channel are adjustable)
	Color Control	tone, brightness, and contrast
	Special Features	still (freezes video display), transparent color settings, and zoom
Input Signal Method		Analog RGB
Input Signal	Synchronous Signal	TTL level, negative true or positive true
Characteristic	Scanning Type	Non-interlaced
	Flicker	8 level
Adjustment	Brightness	4 level
Controls	Horizontal Display Positioning	-16 to 15 pixels
	Vertical Display Positioning	-8 to 7 pixels
Resolution		640 x 480 pixels
Dot-clock Range		25.175 MHz +/- 1%

^{*1} Japanese character input requires the Japanese version screen editor software.



Functional Specifications

Model Items			Model GP571-TC11 GP570-TC** GP-570-SC** GP570-LG**			GP570-LG**	GP470-EG**
	Туре		TFT Co	TFT Color LCD STN Color LCD M		Monochrome LCD	High Intensity EL
	Color		64 colors (Tiling patterns make blends of colors possible)			black and white	Amber (monochrome)
	Backlight		I lear replaceable and humidity, lifespan = 20,000 hours) and humidity, lifespan			CCFL (under normal temperatures and humidity, lifespan = 25,000 hours) Non-replaceable by user.	
		Resolution		640 x 48	30 pixels		640 x 400 pixels
	Nom	inal Display Area		211mm(W)	x 158mm(H)		192mm(W) x 120mm(H)
		Features			Blink/ Reverse Video	,	
Display Functions	Bri	ghtness Control					2 levels from touch panel
	Contrast Control		_	8 levels from touch panel			
	Language Fonts		ASCII: (Code Page 850) Alphanumeric (incl. European fonts) *1 Chinese: (GB2321 – 80 codes) simplified Chinese fonts Japanese: ANK 158 type, Kanji: 6962 (Standard JIS Type 1 & 2) Korean: (KSC5601 – 1992 codes) Hangul font Taiwanese: (Big 5 codes) traditional Chinese fonts				
	No. of	8x8 dot font	80 characters per row, 60 rows				80 characters per row, 50 row
	Char.	8x16 dot font	80 characters per row, 30 rows			80 characters per row, 25 row	
	Display	16x16 dot font		40 characters per row, 30 rows			40 characters per row, 25 row
		Font Size	С	haracter Size: Height	and Width can be exp	anded 1, 2, 4, or 8 time	es.
,	Applicati	on Memory	3MB FLASH EPROM	1MB FLASH EPROM			
Touch Panel (Resistive Film)			32 x 24 keys/ screen; 1 or 2 point touch			32 x 20 keys/ screen; 1 or 2 point touch	
	Serial		Asynchronous transmission method: RS-232C/ RS-422; Data length: 8/7 bits; stop bits: 2/1 bits; Parity: None/ Even/ Odd; Data Transmission Rate: 2400 to 38400				
Interfaces	Tool Connector		Asynchronous Transmission Method, TTL level, non-procedure command interface <during development="" screen=""> used for downloading application screens <during mode="" run=""> used as Bar-code Reader interface</during></during>				
	Auxiliary Input / Output(AUX)		Touch Switch Output: DC24V x 8 points; System Alarm Output: DC24V x 1 point; Buzzer Output: DC24V x 1 point RUN Output: DC24V x 1 point; Remote Reset Input: DC24V x 1 point				
	Printer Output		Conforms to Centronix (HP LaserJet PCL4 compatible, NEC PR Series, EPSON ESC/P or equivalent)				

General Specifications

Model		GP571-TC11	GP570-TC**	GP570-SC**	GP570-LG**	GP470-EG**		
	Input Voltage	AC85 to AC132V 50/60 Hz		to AC132V 50/60Hz : DC19.2 to DC28.8V	DC19.2 to DC28.8V	GP470-EG11: AC85 to AC132V 5060Hz GP470-EG21/ EG31: DC19.2 to DC28.8V		
	Power Consumption	50VA or less	GP570-*C11: 50VA or less GP570-*C21/ *C31: 50W or less		50W or less	GP470-EG11: 50VA or less GP470-EG21/ EG31: 50W or less		
Electrical	Allowable Voltage Drop	Up to 20ms	GP570-*C11: Up to 20ms GP570-*C21/ *C31: Up to 2ms		Up to 2ms	GP470-EG11: Up to 20ms GP470-EG21/ EG31: Up to 2ms		
	Voltage Endurance	AC1500V 20mA 1 minute (between charging and FG terminals)	GP570-*C11: AC1500V 20mA 1 minute GP570-*C21/ *C31: AC1000V 10mA 1 minute (between charging and FG terminals)		AC1000V 10mA 1 minute (between charging and FG terminals)	GP470-EG11: AC1500V 20mA 1 minute GP470-EG21-24VP/ EG31-24VP: AC1000V 10mA 1 minute (between charging and FG terminals)		
	Insulation Resistance	Ab	ove 10MΩ at DC500	V (between the live win	re and ground terminal	s)		
	Operation Temperature		0°C to 40°C					
	Storage Temperature							
	Ambient Humidity		20 to 85% RH (non-condensing)					
Environmental	Vibration Endurance							
Specifications	Noise Endurance	Noise voltage: 1200Vp-p; Pulse length: 1 μ s; Arise Time: 1ns	GP570-*C21-24VP/	770-*C11: 1200Vp-p, *C31-24VP: 1000Vp-p; s; Arise Time: 1ns	Noise voltage: 1000Vp-p; Pulse length: 1 µs; Arise Time: 1ns	Noise voltage: GP470-EG11: 1200Vp-p, GP470-EG21-24VP/ EG31-24VP: 1000Vp-p; Pulse length: 1 µs; Arise Time: 1ns		
	Atmosphere	Must not contain corrosive gas						
	Rating	Equivalent to IP65f (Limited to front face of GP installed in panel)						
Structural	External Dimensions (mm)	317mm(W) x 243mm(H) x 85mm(D) (GP only)			y)	274mm(W) x 216mm(H) x 56.5mm(D) (GP only)		
Specifications	Weight		Less than 2.5Kg (GP only)					
	Cooling System							

^{*1} With GP570-TC21-24VP units that are Rev. E or later, the estimated lifetime of the backlight is 40,000 hours (assuming 24 hour operation).
*2 Japanese character input requires the Japanese version screen editor software.





Functional Specifications (Medium Size Display Units)

		Model	GP370-SC**-24V*	GP370-LG**-24V*	GP270-SC**-24V*	GP270-SC**-24V*	GPH70-SC**-24V	GPH70-LG**-24V		
Items			GF370-3C -24V	GF370-LG -24V	GF 270-3C -24V	GF270-3C -24V	GFH70-3C -24V	GFH70-LG -24V		
		Туре	STN Color LCD	Monochrome LCD	STN Color LCD	Monochrome LCD	STN Color LCD	Monochrome LCD		
	Color		8 colors (white, red, blue, green, yellow, purple, light blue, black) Tiling patterns make blends of colors possible	black and white	8 colors (white, red, blue, green, yellow, purple, light blue, black) Tiling patterns make blends of colors possible	black and white	8 colors (white, red, blue, green, yellow, purple, light blue, black) Tiling patterns make blends of colors possible	black and white		
	Backlight		CCFL (under normal temperatures and humidity, lifespan = 20,000 hours) User replaceable. CCFL (under normal temperatures and humidity, lifespan = 25,000 hours) Non-replaceable by user.							
		Resolution			320 x 24	10 pixels				
	Nor	ninal Display Area	115mm(W)	x 86mm(H)	96mm(W)	x 72mm(H)	115mm(W)	x 86mm(H)		
		Features			Blink/ Rev	erse Video				
Display Functions	Br	ightness Control	2 levels from	touch panel						
	C	Contrast Control			8 levels from	touch panel				
	Language Fonts		ASCII: (Code Page 850) Alphanumeric (incl. European fonts) *1 Chinese: (GB2321 – 80 codes) simplified Chinese fonts Japanese: ANK 158 type, Kanji: 6962 (Standard JIS Type 1 & 2) Korean: (KSC5601 – 1992 codes) Hangul font Taiwanese: (Big 5 codes) traditional Chinese fonts							
	No. of Char. Display	8x8 dot font	40 characters per row, 30 rows							
		8x16 dot font	40 characters per row, 15 rows							
	Display	16x16 dot font	20 characters per row, 15 rows							
		Font Size	Character Size: Height and Width can be expanded 1, 2, 4, or 8 times.							
	Applicat	ion Memory	1MB FLAS	H EPROM	256KB FLA	SH EPROM	1MB FLASI	H EPROM		
Touc	ch Panel	(Resistive Film)	16 x 12 keys/ screen; 1 or 2 point touch							
	Funct	ion Keys					1	2		
	Operation Switches						One is located on the bac the front face's function s			
Push Button Switch			Push-Lock (E-Stop) type switch					top) type switch		
		Serial	Asyn		on method: RS-232C/ / Even/ Odd; Data Tra			bits;		
Interfaces	Tool Connector		RS-232C Asynchronous Transmission Method, TTL level, non-procedure command interface <during development="" screen=""> used for downloading application screens <during mode="" run=""> used as Bar-code Reader interface</during></during>					ace		
	External Outputs				DOUT: Two-point Open Controller: 5~24VDC, 50mA max OP.: One-point Controller: 5~24VDC, 50mA max Buzzer: One-point Controller: 5~24VDC, 0.1~0.3A Push-Lock Switch: Single B-contact, rated 30V DC, 0.3A					

General Specifications

Items	Model	GP370-SC**-24V*	GP370-LG**-24V*	GP270-SC**-24V*	GP270-SC**-24V*	GPH70-SC**-24V	GPH70-LG**-24V	
	Input Voltage			DC20.4V t	o DC27.6V			
	Power Consumption	20W or less	s (TYP10W)	12W or less (TYP8W)		12W or less (TYP10W)		
Electrical	Allowable Voltage Drop	UP to 2ms						
	Voltage Endurance		AC1000V 10mA	round terminals)*2				
	Insulation Resistance		Above 20MΩ at I	round terminals)				
	Operation Temperature		0°C to	0°C to 40°C				
	Storage Temperature							
	Ambient Humidity							
Environmental	Vibration Endurance		10 to	2G)				
Specifications .	Noise Endurance		Noise voltage: 1000Vp-p; Pulse length: 1 µs; Arise Time: 1ns					
	Atmosphere							
	Rating	Equivalent to IP65f(Limited to front face of GP installed in panel)				Equivale	nt to IP63	
	External Dimensions (mm)	171mm(W) x 138mm(H	171mm(W) x 138mm(H) x 57mm(D) (GP only)		H) x 58mm(D) (GP only)	237mm(W) x 173mm(l	H) x 52mm(D) (GP only)	
Structural Specifications	Weight	Less than 0.9	9Kg (GP only)	Less than 0.8Kg (GP only)		Less than 0.8	37Kg (GP only)	
	Cooling System							

¹ Japanese character input requires the Japanese version screen editor software.

2 With GPH70-**41-24V units, the allowable power failure is AC500V, 10mA for 1 minute.



Optional Items



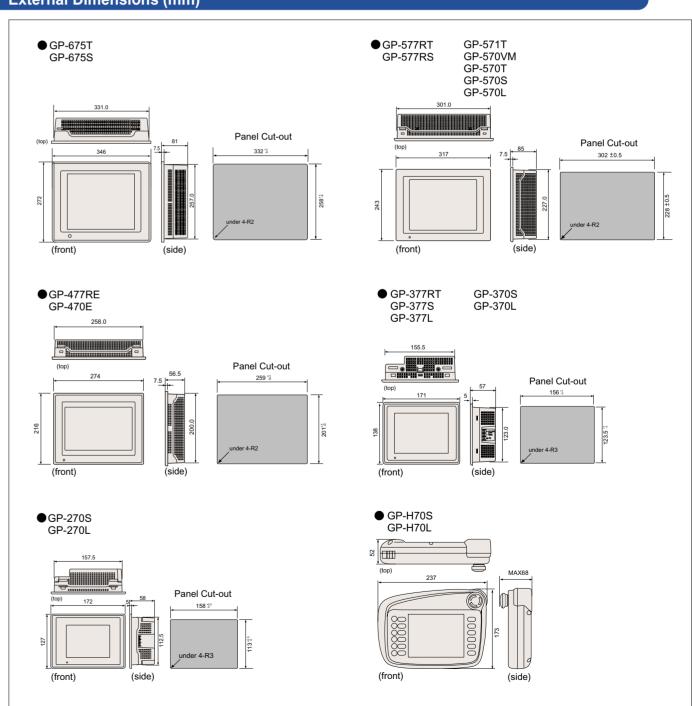


	GP-PRO/PBⅢ for Windows			
PC	IBM Compatible			
OS Version	MS-Windows 95/98/NT®			
Memory	16MB, or higher			
Disk Space	30MB minimum 53MB maximum*1			
Mouse	Windows 95/98/NT®compatible			
Printer	Windows 95/98/NT [®] compatible *2			
*1 40MB maximum for CD-ROM version				

sk Space	30MB minimum 53MB maximum *1		
Mouse Windows 95/98/NT®compatible			
Printer	Windows 95/98/NT [®] compatible *2		

	Pro-Server with Pro-studio				
PC	IBM compatible				
OS Version	MS-Windows® 95/98/NT				
Memory	16MB,or higher				
Disk Space	10MB,or higher				
Mouse	Windows® 95/98/NT compatible				
Printer	Windows® 95/98/NT compatible				
Ethernet	10BASE-2/5/T				
Protocol	TCP/IP				
Others	Ethernet Hub,Ethernet cable				

External Dimensions (mm)







^{*2} Printers with only Windows drivers cannot be used.

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Caution: Before operating any of these products, please be sure to read all related manuals thoroughly.

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- Actual user screens may differ from the screens shown here.
- LCD screens may exhibit minute grid-points (light and dark) on the Display Panel surface. Also, "Contouring" where some parts of the screen are brighter than others, producing a wavelike pattern - may occasionally occur. Both are normal for an LCD display and are not defects.
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